



Essentials for Adventure

## Cotol 240™ Toluene Free Technical Data Sheet

### Product group

Urethane cure accelerator and pre-cleaner.

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### Product description

Cotol 240™ is a pre-cleaner, and accelerator for Seam Grip®, Aquasure®, and Freesole® urethane adhesives. It is safe to use on many types of fabrics and materials, including nylon, polyester, rayon, vinyl, PVC, rubber, Hypalon™, neoprene, latex, trilaminates, natural and synthetic leather, composites, plastics and many other materials.

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### Characteristics

Solvent based catalyst system to be used in conjunction with Seam Grip, Aquasure and Freesole.

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### Instructions for use

#### — Pre-cleaner

1. Apply a small amount to the damaged area (spot test for colour fastness).
2. Rub with a clean lint free cloth until dry.
3. Repeat steps one and two as necessary.
4. Apply Seam Grip, Aquasure or Freesole.

#### — Accelerator

1. Thoroughly mix 1 part Cotol 240 to 3 parts Seam Grip, or 3-4 parts Aquasure or Freesole. Mix on a non-absorbent surface.
  2. Immediately apply the mixture to the damaged area.
  3. Allow the repair to completely cure for at least 2 hours before use.
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### Application Recommendations

#### — Conditions

Temperature 5 - 35°C.  
Relative humidity There is no recommendation on humidity other than that you need some.

Higher temperatures will give faster cure times than higher humidity

#### — Equipment

For cleaning use a lint free clean clothe. For mixing with Seam Grip, Aquasure or Freesole, use a smooth mixing knife, stick or spreader.

#### — Cleaning of equipment

Cotol 240 or isopropyl alcohol.

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## Drying Times

Cotol 240 when used as an accelerator with Seam Grip, Aquasure or Freesole will shorten the cure time of the afore mentioned adhesives to 2-3hrs (Dependent on temperature and humidity).

## Physical & Chemical properties

PHYSICAL FORM	ODOUR	RELATIVE DENSITY	SOLUBILITY	CHEMICAL STABILITY	FLASH POINT (°C)
Colourless liquid	Solvent. Ketonic	0.7 - 0.9 @ 25° C	Soluble in water	Stable under normal conditions	16 Sh CC (Setaflash Closed cup)

Refer to Safety Data Sheet for more detailed information.

## Storage

Cap tightly. Store in original container in a cool dry and well ventilated place.

## Packing

15ml bottle in clam.

## Safety precautions

Wear protective clothing and gloves at all times. Wear approved chemical safety goggles. Use only in well ventilated areas. In case of insufficient ventilation wear suitable respiratory equipment.

Refer to Safety Data Sheet for more detailed information.

## R & S statements

R11; R20; R36/37 & R66.  
S2; S9; S16; S25; S26; S37; S45; S51 & S60.

Refer to Safety Data Sheet for more detailed information.

## Warranty

The information provided is to the best of our knowledge. However, we, do not assume legal responsibility for use or reliance there on. We disclaim all warranties expressed or implied including the fitness for a particular purpose. Data may be subject to modification without previous notice. Please check validity.

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