

Product group Adhesive for neoprene butt end jointing of seams and edges.

Product description Black Witch™ is a black coloured, brushable, general purpose contact adhesive. It exhibits excellent adhesion to most surfaces and has good heat resistance. Bonds may be made over a wide range of open times because of its fast flash off and long open time.

Characteristics Black Witch is a ready to use solvent – based adhesive. The good adhesion to neoprene, rubber and various types of flexible plastics makes it perfect for fast repair of diving and other watersports equipment. The fast-curing time is advantageous for quick field repair on the boat or at the seaside. The consistency of the uncured material allows good processability and application by brush. After curing, the material shows full flexibility and exhibits very good resistance to weathering, ageing, moisture and UV light.

Surface condition Before use make sure that surfaces to be bonded are clean, dry and free from dust and grease.

Instructions for use

- Application Apply using a short, stiff brush.
- Apply a thin even coat of adhesive to both surfaces. When surfaces become 'touch dry' (i.e. adhesive is glossy and no longer transfers to the knuckles) align the bond edges and bond under maximum pressure.
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Application Recommendations

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|-------------------------|--|---|
| — Conditions | Temperature | Recommended room temperature. Not below 5°C |
| | Relative humidity | There is no recommendation on humidity. |
| — Equipment | Short, stiff brush. | |
| — Number of coats | Apply a thin even coat of adhesive to both surfaces. | |
| — Cleaning of equipment | If removing of Black Witch from dispensing equipment is necessary, white spirit is recommended as a solvent. However, cleaning should take place before the adhesive is fully cured. | |
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Silnet™ Technical Data Sheet

Drying Times

Tack dry 5-30+minutes. (Dependent on temperature. Low temperature will prolong cure time).

Physical & Chemical properties

PHYSICAL FORM	ODOUR	RELATIVE DENSITY	WATER SOLUBILITY	CHEMICAL STABILITY	FLASH POINT (°C)
Liquid	Characteristic of solvents	0.85	Insoluble	Stable under normal conditions	-30

Refer to Safety Data Sheet for more detailed information.

Storage

Store in cool, well ventilated area. Keep container tightly closed. Keep away from sources of ignition. Must only be kept in original packaging.

Packing

28ml Tube in clamshell. 28ml tubes in counter display box. 125ml Tin

Safety precautions

Avoid direct contact with the substance. Wear protective clothing and gloves at all times. Ensure there is sufficient ventilation of the area. Do not handle in a confined space.

Refer to Safety Data Sheet for more detailed information.

R & S statements



F HIGHLY FLAMMABLE



XI IRRITANT



N DANGEROUS FOR THE ENVIRONMENT

R11; R36/38; R51/53; R66; & R67.
S16; S23; S38; S24/25 & S61.

Refer to Safety Data Sheet for more detailed information.

H & P statements



GHS02:
FLAME



GHS07:
EXCLAMATION MARK



GHS09:
ENVIRONMENTAL

H225; H315; H319; H336; & H411.

P280 ; P303+361+353; P304+340; P305+351+338; P312 & P370+378.

Signal words: Danger

Refer to Safety Data Sheet for more detailed information.

Supplementary information.

This product is not to be used under conditions of poor ventilation. This product is not to be used for carpet laying. Hazardous ingredients: Cyclohexane, Butanone, Ethyl Acetate & Mixed Aliphatic Hydrocarbons.

Warranty

The information provided is to the best of our knowledge. However, we do not assume legal responsibility for use or reliance there on. We disclaim all warranties expressed or implied including the fitness for a particular purpose. Data may be subject to modification without previous notice. Please check validity.

For additional information, please contact: McNett Europe P.O. Box 11 27, D-29651 Walsrode/ Germany
e-mail: mark@mcnetteurope.com